



PRODUCT ASSEMBLY INSTRUCTIONS:

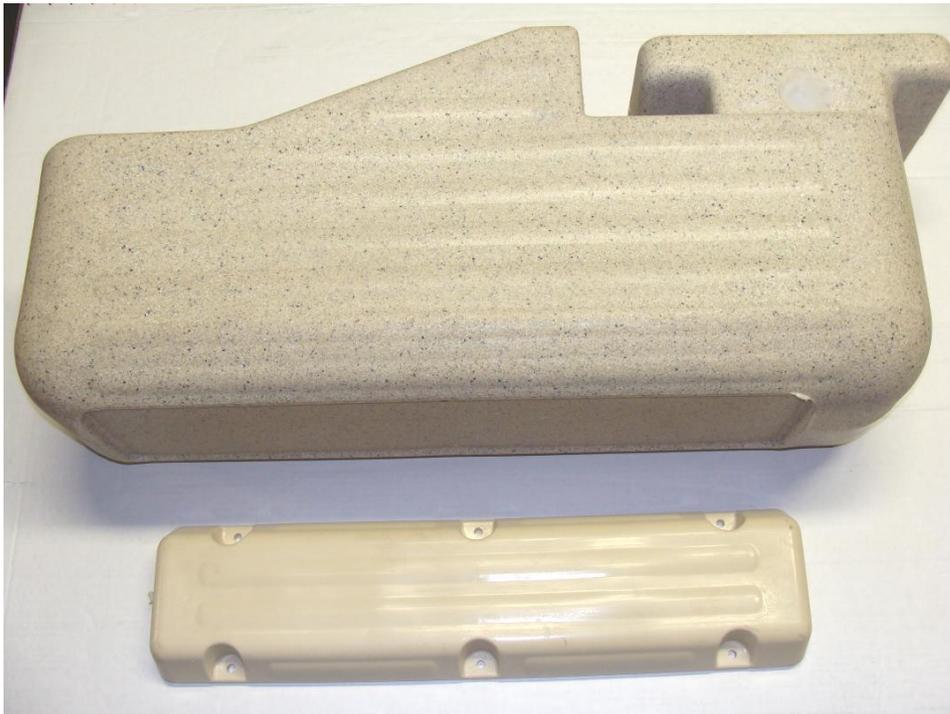


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Item # | Product Name: #300974 300975 Cushion Bumper Medium & Large

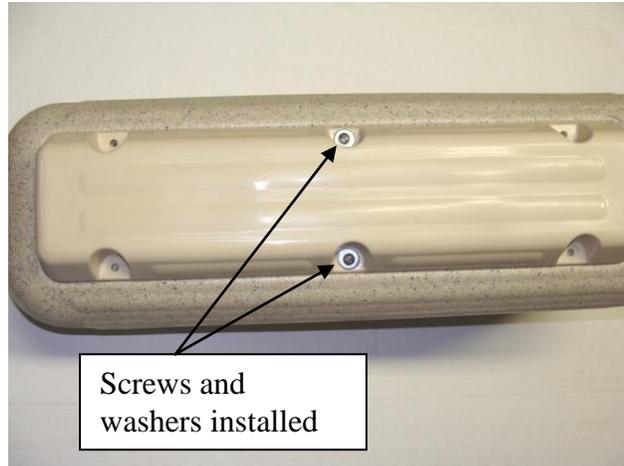
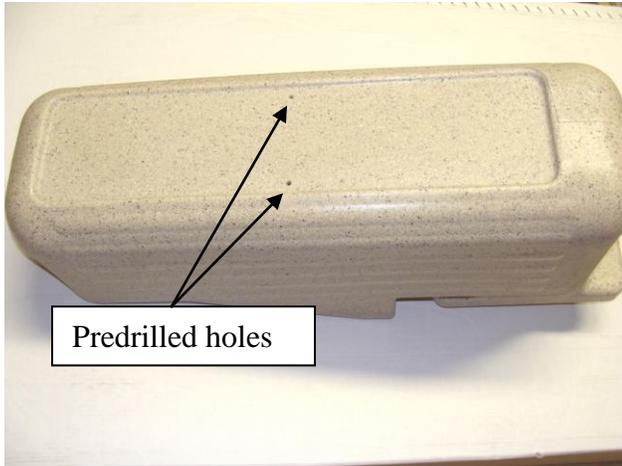
Parts List:	Tools Needed:
1. Plastic Bumper	1. Drill
2. Polyvinyl Cushion	2. Phillips screwdriver or cordless drill & Phillips bit
3. 1/4 x 3/4" Hi-lo screw qty 6	3. 5/32" drill bit
4. 1/4" washer qty 6	4. 3/16" drill bit may be used but provides less holding power
5. 3/8 x 5" bolt qty 1	5. Ratchet
6. 3/8" washer qty 1	6. 9/16" socket
7.	7. Mallet
8.	8. Silicone spray (optional)
9.	9.
10.	10.

Assembly Instructions:



Parts included

1. Position cushion onto the bumper and fasten into the two predrilled center holes using the $\frac{1}{4} \times \frac{3}{4}$ " hi-lo screws and $\frac{1}{4}$ " washers. The screws may be installed with a screwdriver or a cordless drill. **Caution: Do not over tighten or thread in too quickly as this will strip the threads. Be especially careful if using a cordless drill.**



2. Hold the cushion in place and drill out the remaining holes with a $\frac{5}{32}$ " drill bit. A $\frac{3}{16}$ " bit may be used but it will not provide as much holding power. Install the remaining $\frac{1}{4} \times \frac{3}{4}$ " hi-lo screws into the bumper. Do not over tighten as this will strip the threads and is not covered under warranty.

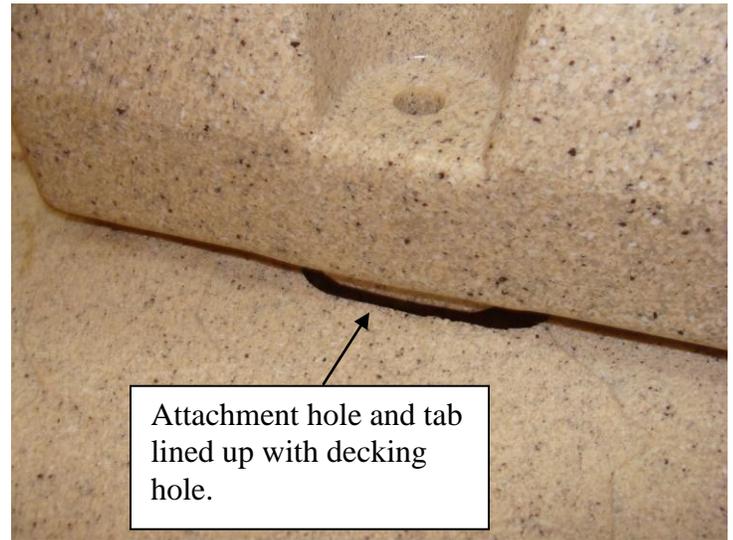


Drilling out the holes



Cushion installed on the bumper

3. Slide bumper into the H-channel on the dock. Tipping it at an angle and working it back and forth will allow it to slide in easier. Silicone spray and a mallet may be used if necessary. Slide it down the H-channel until the tab and the attachment hole line up with a hole in the decking.



4. Insert the 3/8 x 5" bolt and washer into the attachment hole and tighten securely.

